

FABRICATION OF COMPONENTS.

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1. THE ORDER SHOULD NOT BE PREFERABLY SPLITTED. THE COMPREHENSIVE QUOTE CONSIDERING FABRICATION/FITMENT OF ALL COMPONENTS, FOR CSIO WILL BE CONSIDERED.

THE QUOTES SHOULD BE GIVEN CONSIDERING MATERIAL.

2. THE REQUIRED QUANTITY IS 5 NOS EACH AND COMPONENTS SHOULD BE SEALED /PACKED AS PER THE ORIGINAL FACTORY PACKING. IF FOUND DAMAGED, WILL BE RETURNED.

3. THE PRICE SHOULD BE INCLUDING EX-CSIO DELIVERY.

4. THE VALID COC/INSPECTION REPORT SHOULD BE SHARED.

5. PAYMENT AND OTHER THINGS AS PER CSIO NORMS

6. PL MAIL AT head.pme@csio.res.in, harry.garg@csio.res.in

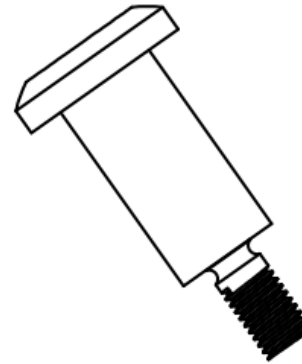
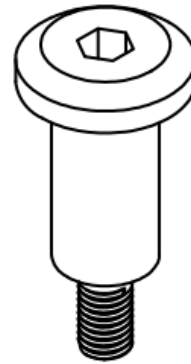
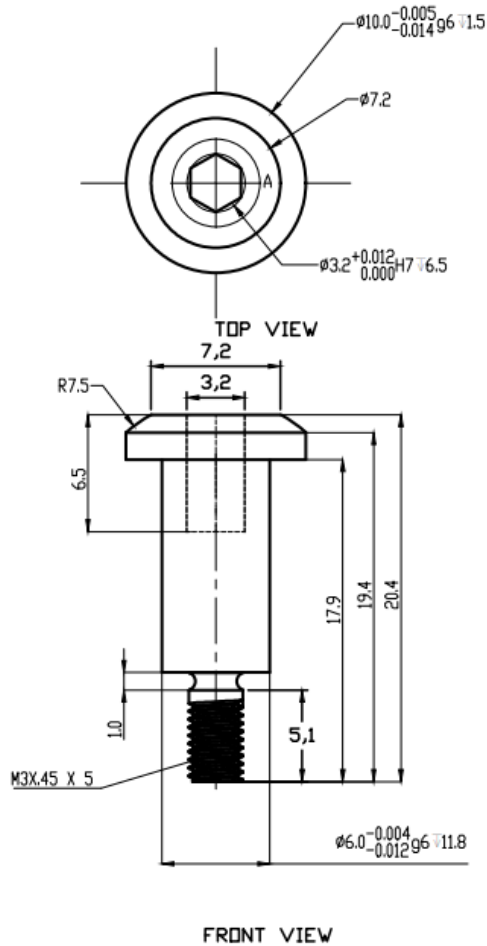
7. QUOTE TIME 7 DAYS FROM DATE OF TENDER.

8. THE DETAILS OF USER WILL NOT BE SHARED.

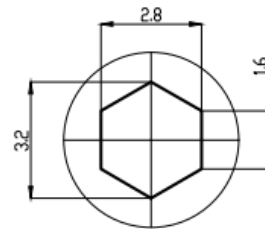
9. FABRICATOR TO SHARE THE DELIVERY TIMELINES AFTER PO AND PAYMENT TERMS.. . FABRICATOR OF COMPONENTS/ PO IS PURELY THE PREROGATIVE OF CSIO.

MECHANICAL PART-6 (st steel-304)

IF IN DOUBT ASK



ISOMETRIC VIEW



DETAIL A
SCALE 10 : 1

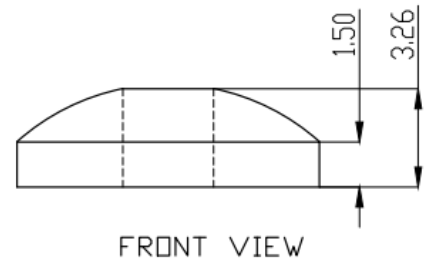
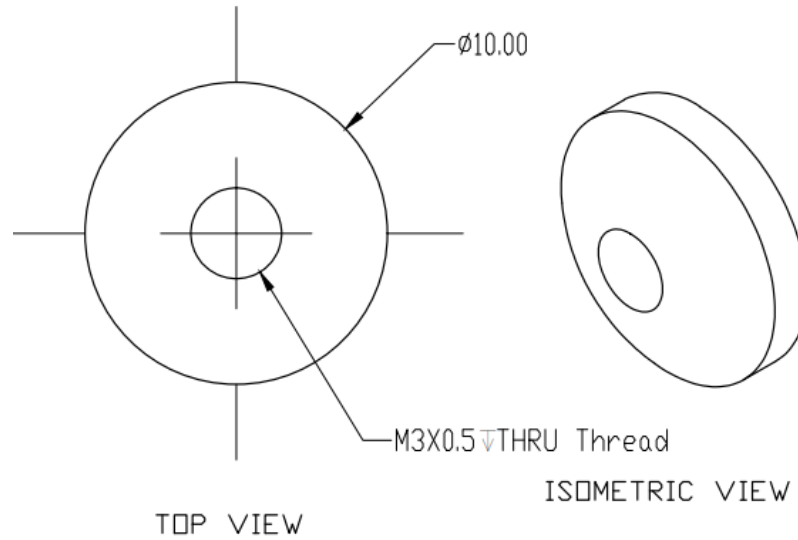
NOTE:

- 1) FOLLOW igs/STEP FILE FOR ANY MISSING DIMENSION.
- 2) DULL BLACK SURFACE
- 3) $\pm .02$ TOLERANCE ACCEPTED.
- 4) PART WILL BE ACCEPTED AFTER INSPECTION.

*(CRITICAL FOR INSTALLATION PURPOSE)

MECHANICAL PART-7 (st steel 304)

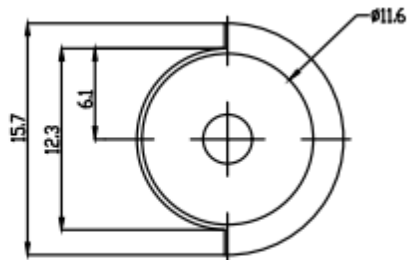
IGES/STEP FILE



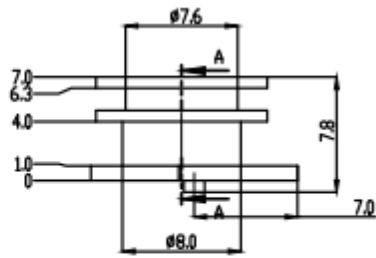
- NOTE:**
- 1) FOLLOW igs/STEP FILE FOR ANY MISSING DIMENSION.
 - 2) DULL BLACK SURFACE.
 - 3) THREAD AREA REMAINS CHROMETISED
 - 4) ± .02 TOLERANCE ACCEPTED.
 - 5) PART WILL BE ACCEPTED AFTER INSPECTION.

*(CRITICAL FOR INSTALLATION PURPOSE)

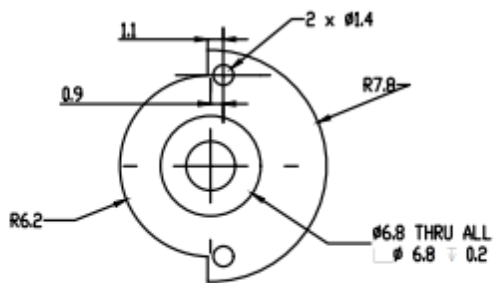
MECHANICAL PART-8 (st steel 304)



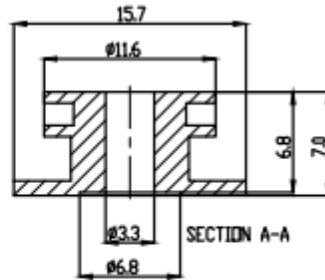
TOP VIEW



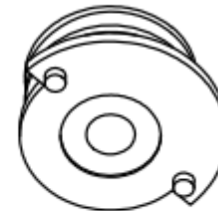
FRONT VIEW



BOTTOM VIEW



SECTION A-A



ISOMETRIC VIEW

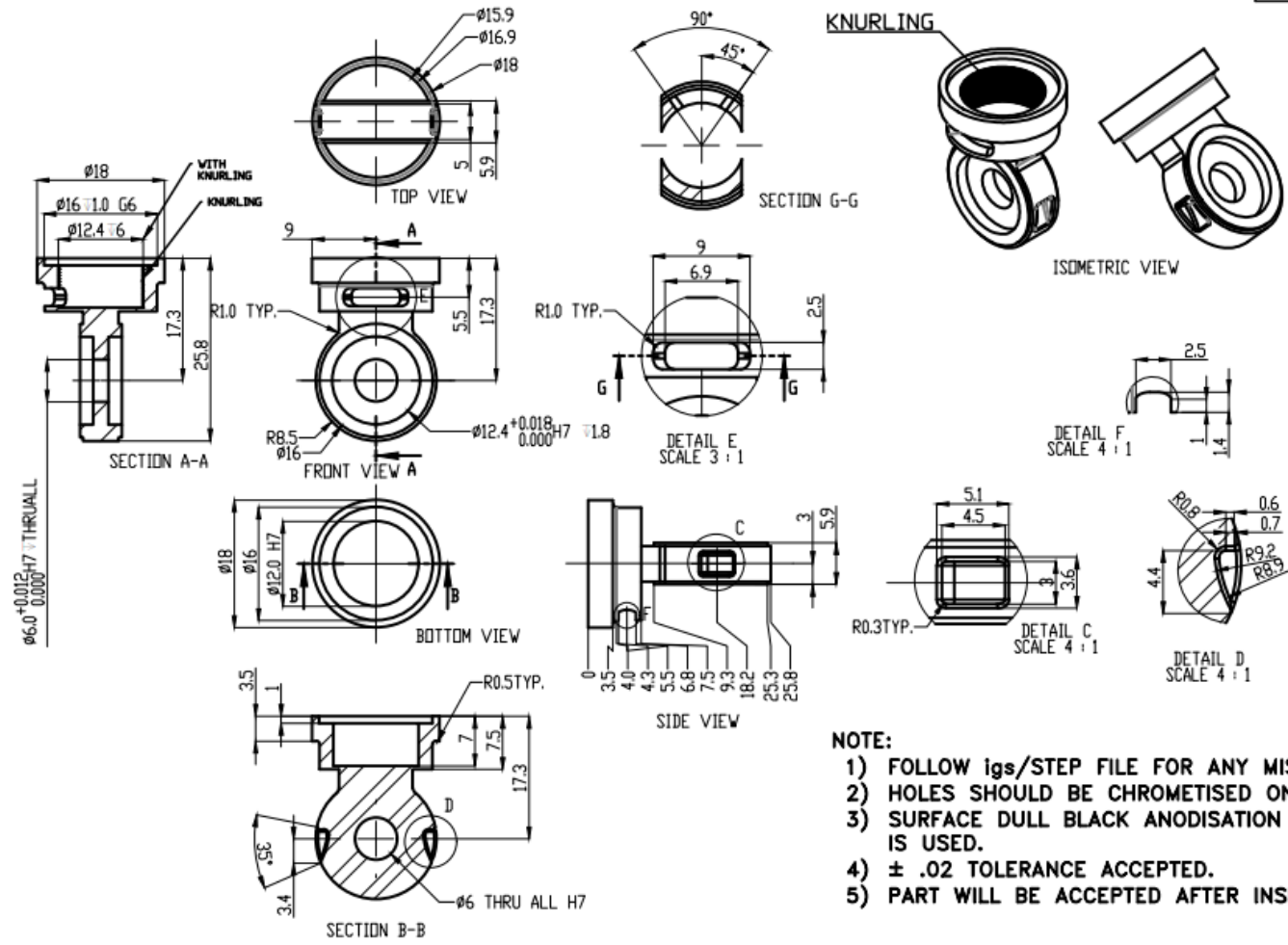
NOTE:

- 1) FOLLOW igs/STEP FILE FOR ANY MISSING DIMENSION.
- 2) HOLES SHOULD BE CHROMETISED ONLY.
- 3) SURFACE DULL BLACK ANODISATION WHEN AL ALLOY IS USED.
- 4) $\pm .02$ TOLERANCE ACCEPTED.
- 5) PART WILL BE ACCEPTED AFTER INSPECTION.

*(CRITICAL FOR INSTALLATION PURPOSE)

MECHANICAL PART-9 ((Material Aluminium: 6061T6))

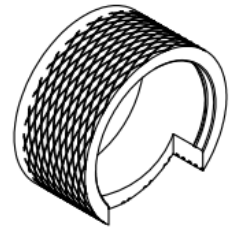
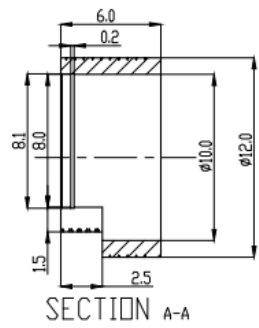
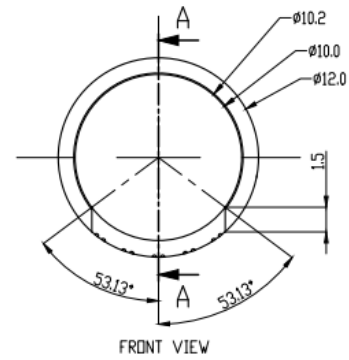
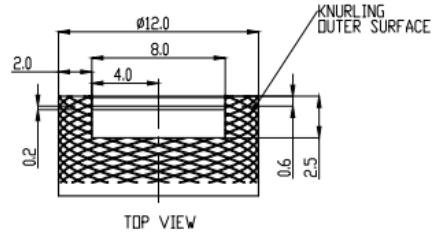
IF IN DOUBT ASK



- NOTE:**
- 1) FOLLOW IGS/STEP FILE FOR ANY MISSING DIMENSION.
 - 2) HOLES SHOULD BE CHROMETISED ONLY.
 - 3) SURFACE DULL BLACK ANODISATION WHEN AL ALLOY IS USED.
 - 4) ± .02 TOLERANCE ACCEPTED.
 - 5) PART WILL BE ACCEPTED AFTER INSPECTION.

*(CRITICAL FOR INSTALLATION PURPOSE)

MECHANICAL PART-10 (st steel 304)



ISOMETRIC VIEW

IF IN DOUBT ASK

- NOTE:
- 1) FOLLOW igs/STEP FILE FOR ANY MISSING DIMENSION.
 - 2) $\pm .02$ TOLERANCE ACCEPTED.
 - 3) PART WILL BE ACCEPTED AFTER INSPECTION.
 - 4) DRAWING IS IN THIRD ANGLE PROJECTION.

A
B
C
D